DECLARATION OF PERFORMANCE

Nr. ***210217-Oz Du-Ex_UK***

1. *Unique identification code of the product-typeh:*

   Ozeon Durable 8mm metal finish

   Ozeon Xtreme 8mm metal finish

2. *Intended use / es*

   Internal and external wall and ceiling finishes

3. *Manufacturer:*

   Ozeon
   Windmolen 46
   6003 BK Weert
   Nederland
   t. +31 495 453974

4. *System or systems of AVCP (assessment and verification of constancy of performance of the construction product)*

   System 1: Fire safety (Fundamental requirement 2)

   System 2+ : Hygiene, health and environment (Fundamental requirement 3) and Safety and accessibility in use (Fundamental requirement 4)

5. *European Assessment Document:*

   EAD 090001-00-0404 for Prefabricated compressed mineral wool boards with organic or inorganic finish and with specified fastening system, edition May 2014.

   European Technical Assessment:

   ETA-16/0705 issued on 21-09-2016

   Technical Assessment Body:

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   issued

   Certificate of Constancy of performance No. 0764 - CPR – 0269

6. Characteristics of the product

Ozeon panels are made of ROCKPANEL Natural panels finished with a two layer coating consisting of an adhesion layer and a liquid metal layer combined with an organic binder.

The physical properties of 8 mm Ozeon Durable and 8 mm Ozeon Xtreme are indicated below:

	Durable	**Xtreme**
Thickness	8 ± 0,5 mm	
Length, max	3050 mm	
Width, max.	1250 mm	
Density	nominal 1050 ± 150 kg/m³	nominal 1200 ± 100 kg/m³
Bending strength	length and width $f_{05} \geq 27$ N/mm²	length and width $f_{05} \geq 34,5$ N/mm²
Modulus of Elasticity	4015 N/mm²	5260 N/mm²
Thermal conductivity	0,35 W/(m • K)	0,51 W/(m • K)

Clause 7 contains the performances of 8 mm Ozeon Durable and Xtreme panels.

7. Declared performance

Essential characteristics	*Performance*				*Harmonised technical specification*
Basic Requirements for construction works BR2 - Safety in case of fire	**Table 1** - Euroclass classification of different constructions with ROCKPANEL boards				ETA-16/0705 issued on 21-09-2016 EN 13501-1:2007
	Fixing method	Ventilated or non-ventilated	Ozeon panels		
			vertical wooden subframe	vertical aluminium subframe	
	mechanically fixed	Non-ventilated. Cavity filled with mineral wool	**B-s1,d0** closed horizontal joint		
		Ventilated with EPDM gasket on the battens [a]	**B-s2,d0** open 6 mm horizontal joint		
		Ventilated with 6 or 8 mm ROCKPANEL strips on the battens [b]	**B-s2,d0** open 6 mm horizontal joint		
	bonded	Ventilated with 8 mm ROCKPANEL strips on the battens [b]	**B-s2,d0** open 6 mm horizontal joint		
		ventilated		**B-s2,d0** open 6 mm horizontal joint	
	[a] width of the gasket at both sides 15 mm wider than the batten [b] width of the strip at both sides 15 mm wider than the batten				

Field of application
The following field of application applies.

Euroclass classification
The classification mentioned in table 1 is valid for the following end use conditions:

Mounting:
- Mechanically fixed or adhered as described in table 1, which are attached to the subframe mentioned below
- Adhered to a wooden subframe with intermediate ROCKPANEL strips mechanically fixed
- The panels are backed with minimum 50 mm mineral wool insulation with density 51-69 kg/m³ with a cavity between the panels and the insulation (mechanically fixed)
- The panels are backed with minimum 40 mm mineral wool insulation with density 51-69 kg/m³ without an air gap between the wooden subframe (mechanically fixed – non ventilated)
- The panels are backed with minimum 50 mm mineral wool insulation with density 51-69 kg/m³ with a cavity between the panels and the insulation (fixing method Adhesive ROCKPANEL Tack-S)

Substrates:
- Concrete walls, masonry walls, timber framing

Insulation:
- Ventilated constructions: The battens are backed with minimum 50 mm mineral wool insulation with density 51-69 kg/m³ with a cavity of minimum 28 mm between the panels and the insulation
- Non-ventilated constructions: The panels are backed with minimum 40 mm mineral wool insulation with 51-69 kg/m³ between the battens and minimum 50 mm with density 51-69 kg/m³ behind the battens without air gap
- Ventilated construction and fixing method adhesive ROCKPANEL Tack-S: The panels are backed with minimum 50 mm mineral wool insulation with density 51-69 kg/m³ with a cavity of minimum 36 mm between the panels and the insulation
- Results are also valid for all greater thickness of mineral wool insulation layer with the same density and the same or better reaction to fire classification

Subframe:
- Vertical softwood battens without fire retardant treatment, thickness minimum 28 mm
- Test results are also valid for the same type of panel with aluminum or steel frame

Fixings:
- Results are also valid with higher density of the fixing devices
- Test results are also valid for the same type of panel fixed by rivets made of the same material of screws and vice versa

Cavity:
- Unfilled or filled with insulation of stone wool with a nominal density 51-69 kg/m³
- The depth of the cavity is minimum 28 mm
- Test results are also valid for other higher thickness of air space between the back of the board and the insulation

Joints:
- Vertical joints are with an EPDM foam gasket backing or ROCKPANEL strip backing as described in table 1 and horizontal joints can be open (ventilated constructions) or with an aluminum profile (ventilated and non-ventilated constructions)
- The result from a test with an open horizontal joint is also valid for the same type of panel used in applications with horizontal joints closed by steel or aluminum profiles

The classification is also valid for the following product parameters:

Thickness:
- Nominal 8 mm, individual tolerances ± 0.5 mm

Density:
- Ozeon Durable: Nominal 1050 kg/m3 , individual tolerances ± 150 kg/m3
- Ozeon Xtreme: Nominal 1200 kg/m3 , individual tolerances ± 100 kg/m3

Essential characteristics	***Table 2*** *- Performance - Water vapour permeability and water permeability*		*Harmonised technical specification*
	Property	*Declared values*	
ER3 – Hygiene, health and environment	Water vapour permeability	No performance declared	
	Water permeability	No performance declared	

Essential characteristics	***Table 3*** *- Performance - Release of dangerous substances*		*Harmonised technical specification*
	Property	*Product specification*	
BR3 – Hygiene, health and environment	Dangerous substances	The kit does not contain/release dangerous substances* Formaldehyde concentration 0.0105 mg/ m^3. Formaldehyde class E1 The used fibres are not potential carcinogenic No biocides are used in the OZEONboards No flame retardant is used in the boards No cadmium is used in the boards.	ETA-16/0705 Issued on 21-09-2016

*) According http://ec.europa.eu/enterprise/sectors/construction/cp-ds/index_en.htm In addition to the specific clauses relating to dangerous substances contained in this European technical Assessment, there may be other requirements applicable to the products falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the Construction Products Regulation, these requirements need also to be complied with, when and where they apply.

Essential characteristic	***Table 4a*** *- Performance – Design value of the axial load for mechanical fixing 'Ozeon Durable en Ozeon Xtreme' panels* *Subframe: solid wood* *For service class 2 (see 'Note') and load-duration class 'Instantaneous' [c] (windsuction)* *For hole diameters fixings see table 6*					*Harmonised technical specification*	
	Property	8 mm boards	Span in mm [b]		$X_d = X_k / \gamma_M$ in N	*Table in ETA*	
			a fixing	b board	Middle/ Edge/ Corner		
BR4 – Safety in use	**Design value of the axial load** $X_d = X_k / \gamma_M$	**screw** fixing [a][e] with the use of gaskets	600	600	C18 [d] / C24 [d] : 533 / 241 / 118	6-2 [c]	ETA-16/0705 Issued on 21-09-2016 and EN 14592:2008+ A1:2012 (E)
		screw fixing [a][e] with the use of 8 mm ROCKPANEL strips	600	600	C18 [d] : 233 / 233 / 118 C24 [d] : 250 / 241 / 118	6-3 [c]	
		nail fixing (32 mm) [e] with the use of gaskets	400	600	C18 [d] : 116 / 116 / 116 C24 [d] : 139 / 139 / 139	6-4 [c]	
		Rivet fixing [e]	600	600	654 / 309 / 156	6-1 [c]	

[a] with $\alpha \geq 30°$: α is the angle between the screw axis and the grain direction	*[d] Strength class EN 338*
[b] see Table 7	*[e] for specifications fixings see table 9*
[c] k_{mod} = 0,90 in accordance with Table 3.1 – "Values of k_{mod} " according BS EN 1995-1-1+C1+A1:2011; For 'service class´ 2 [see Note] and 'load-duration class' 'Instantaneous'	*Note (according to BS EN 1995-1-1:2004+A1:2008 §2.3.1.3 (3)P): **Service class** 2 is characterised by a moisture content in the materials corresponding to a temperature of 20°C and the relative humidity of the surrounding air only exceeding 85 % for a few weeks per year. In service class 2 the average moisture content in most softwoods will not exceed 20 %.*

Essential characteristic	***Table 4b*** *- Performance – Design value of the axial load for mechanical fixing 'Ozeon Durable en Ozeon Xtreme' panels* *Subframe: solid wood* *For service class 3 (see 'Note') and load-duration class 'Instantaneous' [c] (windsuction)* *For hole diameters fixings see table 6*					*Harmonised technical specification*	
	Property	8 mm boards	Span in mm [b]		$X_d = X_k / \gamma_M$ in N Middle/ Edge/ Corner	*Table in ETA*	
			a fixing	b board			
BR4 – Safety in use	**Design value of the axial load** $X_d = X_k / \gamma_M$	**screw** fixing [a][e] with the use of gaskets	600	600	C18 [d] : 462/ 241 / 118 C24 [d] : 496 / 241 / 118	6-2 [c]	ETA-16/0705 Issued on 21-09-2016 and EN 14592:2008+ A1:2012 (E)
		screw fixing [a][e] with the use of 8 mm ROCKPANEL strips	600	600	C18 [d] : 181 / 181 / 118 C24 [d] : 194 / 194 / 118	6-3 [c]	
		nail fixing (32 mm) [e] with the use of gaskets	400	600	C18 [d] : 90 / 90 / 90 C24 [d] : 108 / 108 / 108	6-4 [c]	
		Rivet fixing [e]	600	600	654 / 309 / 156	6-1 [c]	

[a] with $\alpha \geq 30°$: α is the angle between the screw axis and the grain direction	*[d] Strength class EN 338*
[b] see Table 7	*[e] for specifications fixings see table 9*
[c] k_{mod} = 0,70 in accordance with Table 3.1 – "Values of k_{mod} " according BS EN 1995-1-1+C1+A1:2011; For 'service class´ 3 [see Note] and 'load-duration class' 'Instantaneous'	*Note (according to BS EN 1995-1-1:2004+A1:2008 §2.3.1.3 (3)P): **Service class** 3 is characterised by climatic conditions leading to higher moisture contents than in service class 2 (compare 'Note' in Table 4a).*

Essential characteristic	***Table 4c*** *- Performance – Design value of the axial load for mechanical fixing 'Ozeon Durable en Ozeon Xtreme' panels* *Subframe: solid wood* *For service class 2 (see 'Note') and load-duration class 'Permanent' [c] (application ceiling)* *For hole diameters fixings see table 6*					*Harmonised technical specification*	
	Property	8 mm boards	Span in mm [b]		$X_d = X_k / \gamma_M$ in N Middle/ Edge/ Corner	*Table in ETA*	
			a fixing	b board			
BR4 – Safety in use	**Design value of the axial load** $X_d = X_k / \gamma_M$	**screw** fixing [a][e] with the use of gaskets	600	600	C18/[d] : 396 / 241 / 118 C24 [d] : 425 / 241 / 118	6-2 [c]	ETA-16/0705 Issued on 21-09-2016 and EN 14592:2008+ A1:2012 (E)
		screw fixing [a][e] with the use of 8 mm ROCKPANEL strips	600	600	C18 [d] : 155 / 155 / 118 C24 [d] : 167 / 167 / 118	6-3 [c]	
		nail fixing (32 mm) [e] with the use of gaskets	400	600	C18 [d] : 77 / 77 / 77 C24 [d] : 93 / 93 / 93	6-4 [c]	
		Rivet fixing [e]	600	600	654 / 309 / 156	6-1 [c]	

[a] with $\alpha \geq 30°$: α is the angle between the screw axis and the grain direction	*[d] Strength class EN 338*
[b] see Table 7	*[e] for specifications fixings see table 9*
[c] k_{mod} = 0,60 in accordance with Table 3.1 – "Values of k_{mod} " according BS EN 1995-1-1+C1+A1:2011; For 'service class´ 2 [see Note] and 'load-duration class' 'Permanent	*Note (according to BS EN 1995-1-1:2004+A1:2008 §2.3.1.3 (3)P): **Service class** 2 is characterised by a moisture content in the materials corresponding to a temperature of 20°C and the relative humidity of the surrounding air only exceeding 85 % for a few weeks per year. In service class 2 the average moisture content in most softwoods will not exceed 20 %.*

Essential characteristic	***Table 5*** *- Performance -*	*Design value of the axial load for mechanical fixing 8 mm 'Durable and Xtreme' strips for bonding purposes* *For service class* ***2*** *(see 'Note') and load-duration class* ***'Instantaneous'*** *[c] For hole diameters fixings see table 6*						*Harmonised technical specification*	
	Property	8 mm strips [b] in combination with	Span in mm			$X_d = X_k / \gamma_M$ *[c]* in N		*Table in ETA*	
			a_2	a fixing	b adhesive ridge	SE: start / end of the strip	SM: Middle of the strip		
BR4 – Safety in use	**Design** value of the axial load $X_d = X_k / \gamma_M$ *[c]*	**screw** fixing and intermediate strips [a][e]	≥ 50	400	600	C18 [d] : 266 C24 [d] : 266	C18 [d] : 425 C24 [d] : 425	6-6 [c]	ETA-16/0705 Issued on 21-09-2016 and EN 14592:2008+ A1:2012 (E)
		screw fixing and end strips or joint strips [a][e]	≥ 50	400	600	C18 [d] : 124 C24 [d] : 124	C18 [d] : 412 C24 [d] : 412	6-5 [c]	
		nail fixing (32 mm) and intermediate strips [e]	≥ 50	300	600	C18 [d] : 110 C24 [d] : 131	C18 [d] : 110 C24 [d] : 131	6-8 [c]	
		nail fixing (32 mm) and end strips [b][e]	≥ 50	300	600	C18 [d] : 76 C24 [d] : 76	C18 [d] : 110 C24 [d] : 131	6-7 [c]	
		Strips for a wooden subframe :				located on vertical joints		located on end or between joints	

[a] with $\alpha \geq 30°$: α *is the angle between the screw axis and the grain direction*

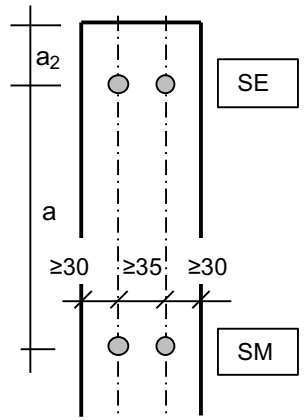
[b] fixed points in the middle of the length of the strip

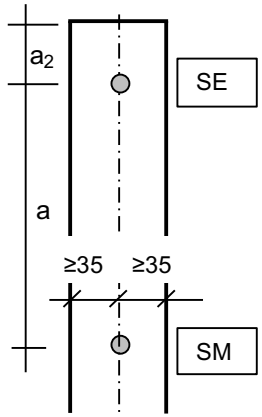
[c] k_{mod} *= 0,90 Table 3.1 BS EN 1995-1-1:2004+A1:2008*
For serviceclass 2 [NA to BS EN 1995-1-1:2004+A1:2008] External uses where member is protected from direct wetting] and
Load-duration class 'Instantaneous' [Table NA.1 NA to BS EN 1995-1-1: 2004+A1:2008]

[d] Strength class BS EN 338

[e] for specifications fixings see table 9

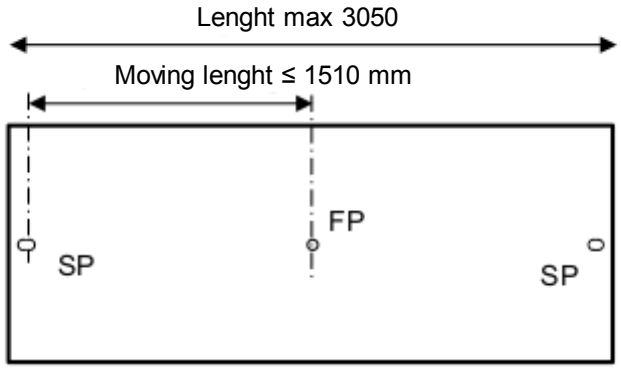
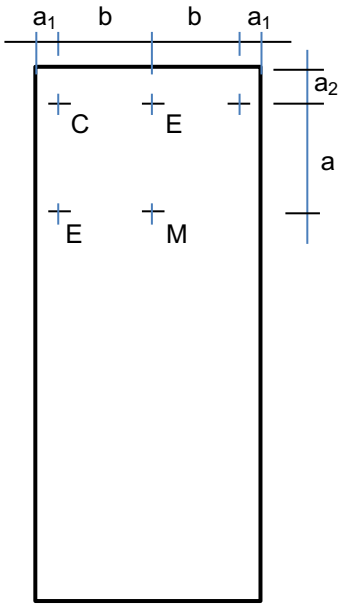
Note *(according to BS EN 1995-1-1:2004+A1:2008 §2.3.1.3 (3)P):*
Service class 2 *is characterised by a moisture content in the materials corresponding to a temperature of 20°C and the relative humidity of the surrounding air only exceeding 85 % for a few weeks per year. In service class 2 the average moisture content in most softwoods will not exceed 20 %.*



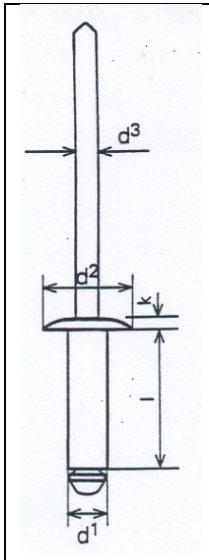
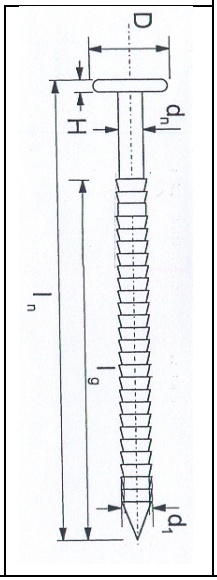
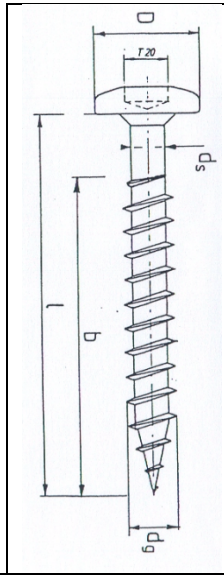


Essential characteristic	***Table 6*** *– Performance mechanical fixings : hole diameters for 'Ozeon Durable en Ozeon Xtreme' panels and 'Durable' and 'Xtreme' strips in bonded applications*					*Harmonised technical specification*
	Fixing type [a]	Fixed hole	Moving hole	Slotted hole	Board dimension considered	
BR4 – Safety in use	Screw	3.2	6.0	3.4 * 6.0	1200 * 3050	ETA-16/0705 issued on 21-09-2016
	Nail	2.5	3.8	2.6 * 3.8	1200 * 2420	
	Rivet	5.2	8.0	5.2 * 8.0	1200 * 3050	

[a] for a description of the fixings see table 9

Essential characteristic	***Table 7*** *– Performance fixings according to table 4, 5 and 6 with the required edge distances, maximum distances and horizontal installation of boards*					*Harmonised technical specification*
BR4 – Safety in use	 Fixed hole FP and slotted holes SP in the middle of the vertical part of the board.					ETA-16/0705 issued on 21-09-2016
	Fixing type	b_{max}	a_{max}	a_1	a_2	
	Screw	600	600	≥ 15	≥ 50	
	Nail	600	400	≥ 15	≥ 50	
	Rivet	600	600	≥ 15	≥ 50	
	Adhesive	600	Continuously applied triangular adhesive ridge of 9 mm			

Essential characteristic	***Table 8*** *– Performance shear strength mechanical fixings*				*Harmonised technical specification*
		Fixing	Failure load	Deformation	
BR4 – Safety in use	Characteristic shear strength mechanical fixings Average values	Screws	1549 N	9 mm	ETA-16/0705 uitgave 22-09-2016
		Nails	1325 N	15 mm	
		Rivets	1722 N	1.7 mm	

Essential characteristic	***Table 9*** *Specification mechanical fixing*						*Harmonised technical specification*
	Rivet AP14-50180-S		Rink-shank nail		Screw		
	Material EN AW-5019 (AlMg5) according EN 755-2		Stainless steel according EN 10088		Stainless steel according EN 10088		
BR4 – Safety in use	Material number mandrel 1.4541 according EN 10088 Pull-out strength Z_b = 3920 N d^1 = 5 d^2 = 14 d^3 = 2.75 l = 18 k = 1.5		Material number 1.4401 of 1.4578 d_n = 2.6 – 2.8 d_1 = 2.8 – 3.0 l_n = 31 – 32.5 l_g = 24 – 26 D = 5.8 – 6.3 H = 0.8 – 1.0		Material number 1.4401 of 1.4578 d_s = 3.3 – 3.4 d_g = 4.3 – 4.6 l = 35 -1.25 b = 26.25 – 28.5 D = 9.6 - 0.4		ETA-16/0705 issued on 22-09-2016

Essential characteristic	***Table 10*** *– Performance Tack - S adhesive and FoamTape - Initial tensile strength*					*Harmonised technical specification*
			Contact surfaces - Rear of the board onto	Characteristic N/mm¹	Design N/mm¹	
BR4 – Safety in use	Tack-S adhesive [a] Partial factor for material property γ_M = 4 (tensile caused by wind load)	Conditions:				
		-40°C, -20°C, +23°C en +80°C	‘ProtectPlus’	X_k = 6,94 N/mm¹	X_d = 1,735 N/mm¹	ETA-16/0705 issued on 22-09-2016
			‘Colours’ code 7Y of 9Y	X_k = 8,30 N/mm¹	X_d = 2,075 N/mm¹	
		-20°C, +23°C en +80°C	aluminium	X_k = 5,92 N/mm¹	X_d = 1,48 N/mm¹	
	FoamTape	+23°C	‘ProtectPlus’	$X_k = X_d$ = 0,73 N/mm¹		
			‘Colours’ code 7Y of 9Y	$X_k = X_d$ = 1,17 N/mm¹		
			aluminium	$X_k = X_d$ = 0,47 N/mm¹		

[a] For the partial load factor: γ_F = 1.5 shall be taken

Essential characteristic	***Table 11** – Performance Tack-S adhesive and FoamTape - Initial shear strength*						*Harmonised technical specification*
		Partial factor for material property γ_M	Conditions	Contact surfaces - Rear of the board onto	Characteristic N/mm¹	Design N/mm¹	
BR4 – Safety in use	Tack-S adhesive [a]	40 (shear caused by permanent load)	-40°C, -20°C, +23°C and +80°C	'ProtectPlus'	X_k = 7,00 N/mm¹	X_d = 0,175 N/mm¹	ETA-16/0705 issued on 22-09-2016
				'Colours' code 7Y of 9Y			
				aluminium	X_k = 8,58 N/mm¹	X_d = 0,214 N/mm¹	
	FoamTape	20 (shear caused by temporary load)	+23°C	'ProtectPlus'	X_k = 1,00 N/mm¹	X_d = 0,05 N/mm¹	
				'Colours' code 7Y of 9Y			
				aluminium	X_k = 0,99 N/mm¹	X_d = 0,05 N/mm¹	

[a] For the partial load factor: γ_F = 1.5 shall be taken

Essential characteristic	***Table 12** – Performance Tack-S adhesive- Shear : deformation declared*			*Harmonised technical specification*
		Contact surfaces - Rear of the board onto	Deformation mm	
BR4 – Safety in use	Tack-S adhesive Conditions: -20°C, +23°C and +80°C	'ProtectPlus' en 'Colours' code 7Y of 9Y	3,9 tot 6,1 mm	ETA-16/0705 issued on 22-09-2016
		aluminium	4,5 tot 6,0 mm	

Essential characteristic	***Table 13** – Performance Impact resistance*				*Harmonised technical specification*
	Impactor		Energy	Category	
BR4 – Safety in use	Hard body	Steel ball 0.5 kg	3 J	III, II and I	ETA-16/0705 issued on 22-09-2016
	Soft body	Ball 3 kg	10 J	IV and III	
	Soft body	Bag 50 kg	300 J	II	

Essential characteristic	***Table 14** – Performance dimensional stability*			*Harmonised technical specification*
		Length	Width	
BR4 – Safety in use	Cumulative dimensional change *[a]*	0,088%	0,094%	ETA-16/0705 issued on 22-09-2016
	Coefficient of thermal expansion 10^{-6} K^{-1}	10,9 . 10^{-6}	11,0 . 10^{-6}	
	Coefficient of moisture expansion 42% RH difference after 4 days mm/m	0,293	0,310	

[a] As a consequence the minimum joint width shall be 3 mm, preferably 5 mm.

Essential characteristic	***Table 15** – Resistance to hygro-thermal cycles and Xenon Arc exposure*	*Performance*	*Harmonised technical specification*
Aspects of durability and serviceability	Weerstand tegen hygro-thermische cycli	Pass	ETA-16/0705 issued on 22-09-2016
	Resistance to Xenon Arc exposure *EOTA TR010 climate class S (Technical Report 010)* 5000 hours artificial weathering	NPD (no performace declared) *Explanation:* *The texture and color of metals will change over time due to an oxidation and patination process. Color variation that can occur within the panels are a normal phenomenon in metal, and therefore also at Ozeon cladding panels This is a natural process which characterizes metals. The coloration varies in different climatic conditions.*	

Essential characteristic	***Table 16** – Performance Tack-S adhesive: Characteristic tensile strength*				*Harmonised technical specification*
		Contact surfaces - Rear of the board onto	*Performance* N/mm¹		
			21 days	42 daYS	
Aspects of durability and serviceability	Immersion in water without UV	'ProtectPlus' 'Colours' code 7Y of 9Y	X_k = 2,80 N/mm¹	X_k = 2,22 N/mm¹	ETA-16/0705 issued on 22-09-2016
		aluminium	X_k = 3,12 N/mm¹	X_k = 2,58 N/mm¹	

[a] For the partial load factor: γ_F = 1.5 shall be taken

Essential characteristic	***Table 17** – Performance Tack-S adhesive: Characteristic tensile strength*			*Harmonised technical specification*
		Contact surfaces - Rear of the board onto	*Performance* N/mm¹	
Aspects of durability and serviceability	Humidity and NaCl	aluminium	X_k = 6,03 N/mm¹	ETA-16/0705 issued on 22-09-2016
	Humidity and SO_2	aluminium	X_k = 6,67 N/mm¹	

8. *The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.*

Signed for and on behalf of the manufacturer by:

Ozeon BV
Frank Smolenaers, director

Weert, The Netherlands
21-02-2017

DOP in accordance with Commission Delegated Regulation (EU) No 574/2014 of 21 February 2014 amending Annex III to Regulation (EU) No 305/2011 of the European Parliament and of the Council on the model to be used for drawing up a declaration of performance on construction products, http://eur-lex.europa.eu/legal-content/EN/TXT/?uri=celex%3A32014R0574 , OJ L 159, 28.5.2014, p. 41–46